
NATIONAL AERONAUTICS AND SPACE ADMINISTRATION
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SECTION 15762

AIR COILS
06/04

NOTE: Delete, revise, or add to the text in this section to cover project requirements. Notes are for designer information and will not appear in the final project specification.

This section covers coils for cold water, hot water, steam, and refrigerant.

Drawings or schedules must include all capacity conditions, media superheat if any, maximum airside pressure drops, number of passes, fins per linear inch millimeter, rows deep, face area, coil circuits, inlet and outlet connections, etc.

PART 1 GENERAL

1.1 REFERENCES

NOTE: The following references should not be manually edited except to add new references. References not used in the text will automatically be deleted from this section of the project specification.

The publications listed below form a part of this section to the extent referenced:

AIR CONDITIONING AND REFRIGERATION INSTITUTE (ARI)

ARI 410 (2001) Forced-Circulation Air-Cooling and Air-Heating Coils

ASTM INTERNATIONAL (ASTM)

ASTM A 653/A 653M (2003) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

1.2 SUBMITTALS

NOTE: Review submittal description (SD) definitions in Section 01330 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project. Submittals should be kept to the minimum required for adequate quality control. Include a columnar list of appropriate products and tests beneath each submittal description.

The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES in sufficient detail to show full compliance with the specification:

SD-02 Shop Drawings

Connection diagrams shall be submitted indicating the relations and connections of the following items. Drawings shall indicate the general physical layout of all controls, and internal tubing and wiring details.

- Coil
- Coil Casings
- Coil Headers
- Coil Tubing
- Coil Circuiting

Fabrication Drawings and As-Built Drawings shall be submitted for coil units in accordance with paragraph entitled, "General Requirements," of this section.

Installation Drawings shall be submitted for coil systems in accordance with the paragraph entitled, "Installation," of this section.

SD-03 Product Data

Manufacturer's catalog data shall be submitted for the following coil types indicating, when applicable, coil pressure and temperature ratings, coil casings, headers, tubing, circuiting, and drainable coils.

- Steam Heating
- Hot-Water Heating
- Chilled-Water Cooling
- Volatile Refrigerant Cooling

SD-05 Design Data

Design Analysis and Calculations shall be submitted for coils in accordance with paragraph entitled, "General Requirements," of this section.

SD-06 Test Reports

Test reports shall be submitted for the following tests in accordance with the paragraph entitled, "Tests," of this section.

- Pressure Tests

Vacuum Tests

SD-07 Certificates

Records of Existing Conditions shall be submitted in accordance with paragraph entitled, "General Requirements," of this section.

Certificates shall be submitted for following items showing conformance with the referenced standards contained in this section.

- Coil
- Coil Casings
- Coil Headers
- Coil Tubing
- Coil Circuiting

SD-10 Operation and Maintenance Data

Operation and Maintenance Manuals shall be submitted in accordance with paragraph entitled, "Operation and Maintenance," of this section.

1.3 GENERAL REQUIREMENTS

NOTE: If Section 15003 GENERAL MECHANICAL PROVISIONS is not included in the project specification, applicable requirements therefrom should be inserted and the following paragraph deleted.

Section 15003 GENERAL MECHANICAL PROVISIONS applies to work specified in this section.

Fabrication Drawings shall be submitted for coil units consisting of fabrication and assembly details to be performed in the factory.

As-Built Drawings shall be submitted for coil systems providing current factual information including deviations from, and amendments to, the drawings and concealed and visible changes in the work.

Design Analysis and Calculations shall be submitted for coils.

Records of Existing Conditions shall be submitted consisting of the results of Contractor's survey of work area conditions and features of existing structures and facilities within and adjacent to the jobsite. Commencement of work shall constitute acceptance of existing conditions.

1.4 LABEL

Coils shall bear the ARI certification seal indicating compliance with ARI 410.

PART 2 PRODUCTS

2.1 GENERAL

2.1.1 Coil Pressure and Temperature Ratings

NOTE: Delete ratings not applicable to project.

Coils shall be designed for the following fluid operating pressures and temperatures.

<u>Service</u>	<u>Pressure (psi)</u>	<u>Temperature (Degrees F)</u>
Steam - low pressure	25	267
Steam - high pressure	150	366
Steam - superheated	350	500
Hot water	200	250
Chilled water	200	45
Volatile refrigerant	200	300

<u>Service</u>	<u>Pressure (kPa)</u>	<u>Temperature (Degrees C)</u>
Steam - low pressure	175	131
Steam - high pressure	1050	186
Steam - superheated	2400	260
Hot water	1400	121
Chilled water	1400	7
Volatile refrigerant	1400	149

Coils shall be air-pressure tested under water at the following minimum pressures:

<u>Service</u>	<u>Pressure (psi)</u>
Steam	250
Hot water	250
Chilled water	250
Volatile refrigerant	400

<u>Service</u>	<u>Pressure (kPa)</u>
Steam	1750

<u>Service</u>	<u>Pressure (kPa)</u>
Hot water	1750
Chilled water	1750
Volatile refrigerant	2800

2.1.2 Coil Casings

Coil casing shall be mill-galvanized 16-gage 1.6 millimeter, minimum, sheet metal with not less than 1.25 ounces of zinc per square foot 380 gram per square meter of two-sided metal surface conforming to ASTM A 653/A 653M. Casing shall be flanged on four sides for bolted assembly, except as otherwise specified.

Where coils are stacked, casing shall be of double-bend construction.

Duct-mounted reheat coil casings not over 36 inches 900 millimeter in length shall be fabricated from a minimum 20-gage 1.0 millimeter galvanized steel conforming to above specified requirements; casings shall be flanged or suitable for drive-slip assembly.

NOTE: Coordinate clearance with drawings.

Coil mounting within housing shall be either fixed or slide-out type, except as otherwise specified. Coils shall be slide-out type for ceiling-suspended package units, and for other package units whose capacity exceeds 15,000 cubic feet per minute 7 cubic meter per second.

2.1.3 Coil Headers

**NOTE: Where corrosive-condensate conditions exist,
 only copper headers may be suitable.**

Coil headers shall be cast iron, brass, copper, or aluminum casting.

Direct expansion, volatile refrigerant coils shall have copper or brass headers with necessary control connections.

Steam and water coil headers shall be fitted with 1/4-inch DN8 iron pipe size spring-loaded plug drains and vent petcocks. Automatic vents shall be provided where indicated.

2.1.4 Coil Tubing

Coils shall be constructed of copper tubing with aluminum or copper fins. Helical coil fins shall be wound tight to the tubes and solder-coated. Plate fins shall have spacer collars in metallic contact with the adjacent fin, and fins shall be mechanically bonded to the tube. No bare tube surface shall be visible within the finned portion of the coil.

Cooling coils of helical wound copper design shall be solder-coated.

Coil tubes in water and volatile refrigerant service shall be parallel and shall have sufficient intermediate full coil depth supports to prevent sagging of unsupported span due to working fluid pressures and temperatures and summer and winter coil-ambient conditions. Sagging shall be unacceptable if tube centerline is displaced by more than 3/16 inch 5 millimeter from centerline of tube connection at outlet header when coils are more than two rows deep and when installed in accordance with the manufacturer's instructions. Provisions for expansion and contraction shall be adequate to preclude sagging and distortion under thermal loads applied in indicated or specified service. Tubes shall be sloped to be free draining.

Heating-coil face tube spacing shall be a maximum of 3 inches 75 millimeter on center for 1-inch DN25 outside-diameter (od) tubes, 2 inches 50 millimeter for 3/4-inch DN20 od tubes, and 1-1/2 inches for 5/8-inch 38 millimeter for DN18 od tubes.

Coil face tube spacing for cooling coils and for helically wound heating coils immediately followed by water-cooling coils shall not exceed 1-1/2 inches 38 millimeter on center.

Tubes shall be straight, turns shall be made through headers or return U-bends, and connections and joints shall be brazed, except as otherwise specified.

NOTE: Select the following paragraph for standard hot and chilled water and saturated steam conditions.

Coil tube material shall be seamless deoxidized copper.

Coil tube material for superheated-steam service to 350 pounds per square inch (psi) 2500 kilopascal at 500 degrees F 260 degrees C or where indicated shall be seamless 90-10 copper-nickel with 0.035-inch 0.89 millimeter wall thickness.

NOTE: Select the following paragraph for low cost installation for steam, hot and chilled water, and dx coils, with the expectation that coil life will be long.

Raw coil tube stock wall minimum thickness shall be 0.025 inch 0.64 millimeter.

NOTE: Select the following paragraph for general construction for steam, hot and chilled water and dx coils. Standard copper heavy duty coils with 0.049-inch 1.24 millimeter walls are available.

Raw coil tube stock wall minimum thickness shall be 0.035 inch 0.89 millimeter.

Where mechanical insert devices are used to increase liquid turbulence

within tubes, the wall thickness of these tubes shall be increased by 0.010 inch 0.25 millimeter over the minimum raw coil tube stock specified for the service.

Tube minimum od shall be 1/2 inch DN15, minimum.

2.1.5 Coil Circuiting

Standard or full-circuited water coils shall have as many full-length tubes in each circuit as the number of tubes in the depth of the coil face; double-circuit water coils shall have twice as many as standard coils; and half-circuit water coils shall have half as many as standard coils and to the next larger whole number where odd numbers are involved.

Coils more than two rows deep shall be counterflow type, except that in the case of double- or half-circuit coils, reasonable deviation from counterflow arrangement will be permitted, provided the pressure drop and capacity requirements are met.

2.1.6 Drainable Coils

Drainable coils shall be capable of being purged free of water with compressed air.

Self-draining coils shall have a drain point at the end of every tube and shall be pitched to that point. Drain provisions shall include: drained headers; U-bends with integral plugs; or nonferrous plugs in cast-iron headers. Each tube shall drain substantially dry by gravity alone when drains and vents are open.

Where necessary, the coil shall be filled with water to the end of the manufacturer's header connections and drainage volume shall be checked against the manufacturer's data.

2.2 COIL TYPES

2.2.1 Steam Heating

Type SA shall be steam distributing, tube-in-tube with multiple-orifice distributors. Minimum od Tube shall be 1 inch DN25, minimum wherever coil is exposed to airstream at freezing temperatures. For all other applications, minimum tube od shall be 5/8 inch DN18, minimum. Tubes shall be pitched 1/8 inch per foot 3.1 millimeter in 300 millimeter, and coil casing shall be level. Inlet and outlet connections shall be on the same side of the coil.

Type SB shall be tube-in-tube type, for reheat service, with modulating control. When located in ductwork over 6 feet 1800 millimeter in total width, either two separate coils or one coil with supply to both ends and a single return shall be provided. Inlet and outlet connections shall be on the same end of a coil and on opposite sides of the two-coil assembly.

Type SC shall be single row, single circuit, for reheat service with two-position control.

Type SD shall be integral damper face and bypass type. Coil shall include headered, finned elements, with return bends pitched within the casing, and bypasses with interlocked dampers controlled by a damper motor and airstream thermostats.

Maximum fin spacing shall be 10 per linear inch 25 millimeter. Tubes shall be connected to supply and return headers by mechanical joints and shall be secured against vibration by a channel that permits expansion and contraction. Damper blades shall be 16-gage 1.6 millimeter cold-rolled steel. Damper rod bearings shall be graphite-impregnated nylon. Linkage bearings shall be oil-impregnated bronze. Proportioning of air shall be such that the average temperature at any point in a plane parallel to the coil face, 3 feet 900 millimeter downstream of the leaving side, shall vary not more than 5 degrees F 3 degrees C from the thermostat setting. Pressure-drop of air passing through the coil shall vary not more than plus or minus 5 percent, regardless of the position of the internal dampers.

2.2.2 Hot-Water Heating

Type HA shall be continuous circuit type, limited to two rows depth.

Type HB shall be drainable counterflow type, with more than two rows.

2.2.3 Chilled-Water Cooling

Type CA shall be continuous circuit, drainable type, limited to two rows depth.

Type CB shall be self-draining, counterflow type.

Type CC shall be self-draining, cleanable, counterflow type. Tubes shall be straight-through type, rolled or brazed into steel tube sheets. Headers shall be enclosed with gasketed and bolted removable cover plates to provide access to tube internals from either one end or both ends of coil.

2.2.4 Volatile Refrigerant Cooling

Type DX shall be counterflow type, designed for use with refrigerant specified, with equal length circuiting arrangement. Number of distributors provided shall suit indicated refrigerant and shall eliminate trapping of refrigerant and oil. Coil capacity shall be obtained with expansion valve set for not less than 8 degrees F 5 degrees C of superheat.

Refrigerant distributor shall be furnished and installed by the coil manufacturer. Tube od shall be either 5/8 inch DN18 or 3/4 inch DN20.

[Refrigerant distributor shall be suitable for the thermostatic expansion valve recommended by the manufacturer for the service and capacity specified or indicated. Arrangement shall be capable of stable operation down to 40 percent or less of design capacity.]

[Refrigerant distributor shall be suitable for use with a balanced, double-ported thermostatic expansion valve or with a pilot-operated valve where indicated. Arrangement shall be capable of stable operation down to 15 percent of design capacity.]

PART 3 EXECUTION

3.1 INSTALLATION

Coils shall be installed in accordance with the manufacturer's recommendations.

Installation Drawings shall be submitted for coil systems. Drawings shall

indicate overall physical features, dimensions, ratings, service requirements, equipment weights and layout and arrangement details of equipment room.

3.2 TESTS

NOTE: The Systems Engineer/Condition Monitoring Office/Predictive Testing Group should inspect the installation during acceptance testing using advanced monitoring technologies such as Infrared Imaging or Ultrasonic Listening. These technologies can identify plugged or restricted tubing and system/pressure/vacuum leaks.

For drainable types:

Coil pitch and leveling shall be field checked for drainability in the presence of the Contracting Officer.

Coils shall have pressure tests performed and be dehydrated. Coils shall also have vacuum tests performed, be purged with inert gas, and be sealed.

Final test reports shall be provided to the Contracting Officer. Reports shall have a cover letter/sheet clearly marked with the System name, Date, and the words "Final Test Reports - Forward to the Systems Engineer/Condition Monitoring Office/Predictive Testing Group for inclusion in the Maintenance Database."

3.3 OPERATION AND MAINTENANCE

Contractor shall submit [6] [_____] copies of the Operation and Maintenance Manuals 30 calendar days prior to testing the coil systems. Data shall be updated and resubmitted for final approval no later than 30 calendar days prior to contract completion.

-- End of Section --