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DIVISION 15 - MECHANICAL

SECTION 15766

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06/04

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SECTION 15766

UNIT HEATERS AND VENTILATORS
06/04

NOTE: Delete, revise, or add to the text in this
section to cover project requirements. Notes are
for designer information and will not appear in the
final project specification.

This section covers unit heaters and ventilators.

PART 1 GENERAL

1.1 REFERENCES

NOTE: The following references should not be
manually edited except to add new references.
References not used in the text will automatically
be deleted from this section of the project
specification.

The publications listed below form a part of this section to the extent
referenced:

ALUMINUM ASSOCIATION (AA)

AA DAF-45 (1997) Designation System for Aluminum
Finishes

AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI S12.11 (1987; R 1997) Method for the Measurement
of Noise Emitted by Small Air-Moving
Devices

ANSI S12.30 (1990; R 2002) Guidelines for the Use of
Sound Power Standards and for the
Preparation of Noise Test Codes

ANSI S12.33 (2002) Engineering Methods for the
Determination of Sound Power Levels of
Noise Sources in a Special Reverberation
Test Room

ANSI Z83.8 (2002) Gas Unit Heater and Gas-Fired Duct
Furnaces First Edition

ASTM INTERNATIONAL (ASTM)

- ASTM A 568/A 568M (2003) Standard Specifications for Steel, Sheet, Carbon, and High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, General Requirements for
- ASTM A 653/A 653M (2003) Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
- ASTM F 1040 (1987; R 2001) Standard Specification for Filter Units, Air Conditioning, Viscous - Improvement and Dry Types, Replaceable

INTERNATIONAL CODE COUNCIL (ICC)

- ICC IFGC (2003) International Fuel Gas Code
- ICC IMC (2003) International Mechanical Code

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

- NEMA MG 1 (2002) Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 54 (2002) National Fuel Gas Code
- NFPA 70 (2002) National Electrical Code
- NFPA 90A (2002) Standard for the Installation of Air Conditioning and Ventilating Systems

U.S. DEPARTMENT OF DEFENSE (DOD)

- MS DOD-G-24508 (1998d) Grease, High Performance, Multipurpose (Metric)

1.2 SUBMITTALS

NOTE: Review submittal description (SD) definitions in Section 01330 SUBMITTAL PROCEDURES and edit the following list to reflect only the submittals required for the project. Submittals should be kept to the minimum required for adequate quality control. Include a columnar list of appropriate products and tests beneath each submittal description.

The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES in sufficient detail to show full compliance with the specification:

SD-01 Preconstruction Submittals

Material, Equipment, and Fixture List shall be submitted in accordance with paragraph entitled, "General Requirements," of this section.

Listing of Product Installations

SD-02 Shop Drawings

Connection diagrams shall be submitted indicating the relations and connections of the following items. Drawings shall indicate the general physical layout of all controls, and internal tubing and wiring details.

- Heat Exchangers
- Burners
- Fans
- Motors
- Controls
- Vertical Discharge Units
- Horizontal Discharge Units
- Heating Element
- Propellers
- Fresh Air Intakes

Control Diagrams shall be submitted in accordance with paragraph entitled, "General Requirements," of this section.

Installation drawings shall be submitted for the following items in accordance with the paragraph entitled, "Installation," of this section.

As-built drawings shall be submitted for the following items providing current factual information including deviations from, and amendments, to the drawings and concealed and visible changes in the work.

- Gas Unit Heaters
- Propeller Unit Heaters
- Cabinet Unit Heaters
- Unit Ventilators

SD-03 Product Data

Equipment and performance data shall be submitted for the following items consisting of use life, system functional flows, safety features, and mechanical automated details. Curves indicating tested and certified equipment responses and performance characteristics shall also be submitted.

- Gas Unit Heaters
- Propeller Unit Heaters
- Cabinet Unit Heaters
- Unit Ventilators

Manufacturer's catalog data shall be submitted for the following items:

- Casing

Heat Exchangers
Burners
Fans
Motors
Controls
Vertical Discharge Units
Horizontal Discharge Units
Heating Element
Propellers
Filters
Enclosures
Wall Sleeve
Fresh Air Intakes
Insulation
Spare Parts
Vibration Isolation

SD-04 Samples

Manufacturer's standard color chart shall be submitted for the following items showing manufacturer's standard color selections and finishes.

Gas Unit Heaters
Propeller Unit Heaters
Cabinet Unit Heaters
Unit Ventilators

SD-07 Certificates

Records of Existing Conditions shall be submitted in accordance with paragraph entitled, "General Requirements," of this section.

Listing of Product Installations shall be submitted in accordance with paragraph entitled, "Installation," of this section.

Certificates shall be submitted for following items showing conformance with the referenced standards contained in this section.

Heat Exchangers
Burners
Fans
Motors
Controls
Vertical Discharge Units
Horizontal Discharge Units
Heating Element
Propellers
Fresh Air Intakes

SD-10 Operation and Maintenance Data

Contractor shall submit [6] [_____] copies of the Operation and Maintenance Manuals 30 calendar days prior to testing the following systems:

Gas Unit Heaters
Propeller Unit Heaters

Cabinet Unit Heaters
Unit Ventilators

Data shall be updated and resubmitted for final approval no later than 30 calendar days prior to contract completion.

1.3 MECHANICAL PROVISIONS

NOTE: If Section 15003 GENERAL MECHANICAL PROVISIONS is not included in the project specification, applicable requirements therefrom should be inserted and the following paragraph deleted. If Section 15072 VIBRATION ISOLATION FOR AIR CONDITIONING EQUIPMENT is not included in the project specification, applicable requirements therefrom should be inserted and the second paragraph deleted.

[Section 15003 GENERAL MECHANICAL PROVISIONS applies to work specified in this section.]

[Section 15072 VIBRATION ISOLATION FOR AIR CONDITIONING EQUIPMENT applies to work specified in this section.]

1.4 GENERAL REQUIREMENTS

Control Diagrams shall show physical and functional relationships of equipment. Electrical diagrams shall show size, type, and capacity of the systems. Pneumatic diagrams shall be submitted for air and gas systems.

Material, Equipment, and Fixture List shall include manufacturer's style or catalog numbers, specification and drawing reference numbers, warranty information, and fabrication site information.

Records of Existing Conditions shall be submitted consisting of the results of Contractor's survey of work area conditions and features of existing structures and facilities within and adjacent to the jobsite. Commencement of work shall constitute acceptance of existing conditions.

Listing of Product Installations shall include identification of at least 5 installed units, similar to those proposed for work, that have been in successful service for a minimum period of 5 years. List shall include purchaser, address of installation, service organization, and date of installation.

PART 2 PRODUCTS

NOTE: When possible the use of sealed bearings is encouraged. One of the major causes of bearing failures is overlubrication and lubrication contamination. Using sealed bearings helps to eliminate this failure mode.

NOTE: Fan and motor balance shall conform to ISO

Std. 1940/1 - (1986) Balance Quality Requirements of Rigid Rotors - Determination of Permissible Residual Unbalance unless otherwise noted. Motor vibration levels shall conform to NEMA Specification MG-1, Motors and Generators, Part 7 unless otherwise noted.

2.1 MANUFACTURED UNITS

Spare parts list and information shall be submitted meeting referenced standards within this section.

2.1.1 Gas Unit Heaters (GUH)

Drawings or schedule shall include capacity, gas data and mounting height.

2.1.1.1 Type

Unit heaters shall be suspended type and arranged for discharge of air as indicated. Unit shall comply with ANSI Z83.8 and NEMA MG 1.

2.1.1.2 Casing

Casing shall be manufactured of not less than 20-gage 1.0 millimeter steel. Casing inside and outside shall be given a phosphate pretreatment, primer, and baked enamel finish. Horizontal [adjustable] [non-adjustable] louvers shall be provided and shall be completely recessed inside the casing frame.

[[Four-way] [_____] deflection vanes shall be provided.]

2.1.1.3 Heat Exchangers

Heat exchangers shall be welded construction, heavy aluminized steel. Each exchanger shall be formed in a clam-shell design to completely surround the burner. Individual combustion chambers shall be provided for each burner.

2.1.1.4 Burners

Burners shall be die-formed, aluminum-painted, heavy mild steel with long slot ports for even supply of gas. Burner assembly shall be of unitized construction with integral crossover for positive burner ignition. A draft diverter shall be an integral part of each heat exchanger section to allow backdrafts to bypass burner assembly without affecting normal operation.

2.1.1.5 Fans

Fans shall be propeller type, designed and manufactured for unit heater application. Fans shall have a minimum of three aluminum blades.

2.1.1.6 Motors

Motors shall be totally enclosed, with and built-in overload protection. Motors shall be mounted to back panel by a fan guard motor mount constructed of spring steel wire.

2.1.1.7 Controls

Controls shall include high limit switch, fan controls [including fan timer, lockout timer [_____]], a 24-volt automatic gas valve with 100

percent safety pilot shutoff, a pressure regulator with leak limiting device, and manual main and pilot valves. An integral junction box for all power and control connections shall be provided.

[A low voltage transformer shall be provided.] [A spark ignition controller shall be provided.]

2.1.2 Propeller Unit Heaters-Hot Water and Steam (PUH)

Drawings or schedule shall include capacity, heating media data and mounting height.

NOTE: This specification is applicable to both hot water and steam heating medium.

2.1.2.1 Type

[Unit heaters shall be suspended type and arranged for discharge of air as indicated.]

2.1.2.2 Vertical Discharge Units

[Vertical discharge units shall operate at speeds not in excess of 1,200 revolutions per minute (rpm), except that units with 50,000 British thermal units per hour 14.6 kilowatt output and less shall operate at speeds up to 1,800 rpm. Discharge opening shall be covered with a fan guard.]

NOTE: When one of the following paragraphs is selected, the mounting height will be affected.

[Louver cone diffusers shall be provided.] [Adjustable vane diffuser shall be provided.]

2.1.2.3 Horizontal Discharge Units

[Maximum volume in cubic feet per minute (cfm) cubic meter per second (cms) and face velocity in feet per minute (fpm) meter second (m/s) for horizontal discharge units shall be:

<u>Volume</u> <u>(cfm)</u>	<u>Velocity</u> <u>(fpm)</u>
Up to 1,000	800
1,001 to 3,000	900
3,001 and over	1,000

<u>Volume</u> <u>(cms)</u>	<u>Velocity</u> <u>(m/s)</u>
Up to 0.47	4.1
0.48 to 1.42	4.6

Volume (cms)	Velocity (m/s)
1.43 and over	5.1]

[Adjustable double deflection louvers shall be provided.]

2.1.2.4 Heating Element

Heating elements shall be manufacturer's standard construction, rated for [standard] [low output temperature] service of not less than 300 degrees F at 75 pounds per square inch (psi) 149 degrees C at 517 kilopascal.

2.1.2.5 Casings

Casings with smoothly contoured propeller orifice rings shall be constructed of 20-gage 1.0 millimeter or thicker cold-rolled carbon steel. Casing surface finish shall include phosphate pretreatment, prime coating, and baked enamel finish.

2.1.2.6 Propellers and Motors

Propellers shall have not less than four aluminum blades and shall be dynamically balanced.

[Horizontal-discharge units shall be provided with fan inlet safety guard.]

[Motors shall be mounted on elastomer vibration isolators.]

2.1.2.7 Sound Rating

NOTE: Select the title and the following paragraph only if supplemented on the drawings or herein by a sound rating in decibels.

[Unit heater shall be tested and sound rated in accordance with ANSI S12.11, ANSI S12.30, and ANSI S12.33.]

2.1.2.8 Control

[Unit heaters shall be controlled [by line-voltage thermostats] [_____].]

2.1.3 Cabinet Unit Heaters (CUH)

Drawings or schedule shall include capacity, power rating, heating media, filter, pressure drop, size, and other pertinent data.

NOTE: This specification is applicable to both hot water and steam heating medium.

2.1.3.1 Type

Cabinet unit heaters shall be quiet-operating type, complete with heating elements, fans and drives, filters, baffles and division walls, control

provisions, and enclosures with access panels.

Cabinet shall not exceed drawing dimensions.

Unit pressure components shall be rated for service at not less than 150 psi 1050 kilopascal at system working temperature.

2.1.3.2 Heating Element

Heating element shall be [manufacturer's standard aluminum fin] [serpentine copper-type tube] and shall be drainable and ventable.

Cataloged capacity of the heating element shall be constant and permanent.

Tube material shall be seamless deoxidized copper.

Fins shall be mechanically connected to the tubes. Loose fins at operating temperatures will be regarded as causing a reduction in capacity, and the Contractor shall replace all such material at no additional cost to the Government. Elements with bent or damaged fins are not acceptable.

Expansion provisions and supports shall be such that element movement is strainfree and noiseless.

[Face area of the coil shall be not less than that specified on the drawings.]

2.1.3.3 Fan and Drive Assembly

[Fan shall be centrifugal, forward-curved, double-width, double-inlet type, and shall be statically and dynamically balanced at the factory.]

[Fan drives shall be direct.]

[Fan drives shall be direct, except where belt drives are indicated. Belt-drive motors shall be fitted with adjustable rails and an adjustable sheave to permit 20 percent adjustment to fan speed. Independent fan shafts shall be elastomer mounted in self-aligning [antifriction] [sleeve-type] bearings, with essentially lifetime lubrication.]

[Drives shall be [two] [three] [four]-speed. Switch positions shall include an off position.]

[Rotating elements shall be statically and dynamically balanced. Fan and drive assembly shall be vibration isolated.] Refer to Section 15072 VIBRATION ISOLATION FOR AIR CONDITIONING EQUIPMENT for vibration isolation considerations.

Direct-drive motor rotational speed shall not exceed 1,200 rpm.

2.1.3.4 Filters

Filters shall be 1-inch 25 millimeter minimum thickness, replaceable, throwaway type conforming to ASTM F 1040.

Filters shall be installed in a bypass-proof frame to ensure filtering of all moving air before entry into heating element and shall be removable without tools.

2.1.3.5 Enclosures

NOTE: Architectural and mechanical details not covered herein must be shown on the drawings or the following must be supplemented.

[Enclosure configuration shall not deviate from drawing specifications.]

[Enclosure construction shall be minimum 16-gage 1.6 millimeter, cold-rolled carbon steel of stretcher-leveled quality conforming to ASTM A 568/A 568M. Construction shall have smooth, blemish-free surfaces, without sharp edges, and with flush joints. Wrinkled-metal and notched-corner construction is not acceptable. Enclosure shall provide space for all riser pipes and controls. Access doors shall have tamperproof latches. Doors and panels shall be hinged to protect surface finishes and personnel.]

[Enclosure surface finish shall include manufacturer's standard phosphate pretreatment, prime coat, and baked enamel finish in color as selected by the Contracting Officer.]

2.1.3.6 Insulation

[Backs of recessed units shall be insulated with not less than 1/2 inch 13 millimeter of 3-pound per cubic foot 48 kilogram per cubic meter density fibrous-glass insulation conforming to NFPA 90A.]

2.1.3.7 Control Cycle

[Sequence of operation shall be [as per manufacturer's recommendations] [_____].]

[Control components shall conform to requirements specified under Section 15902 CONTROL SYSTEMS.]

2.1.4 Unit Ventilators (UV)

Drawings or schedule shall include capacity, power rating, heating duty and method, and other pertinent data.

NOTE: This specification is applicable to both hot water and steam heating equipment.

Where large numbers of units are required, a standard size cabinet may be specified.

Where only one or two units are involved, polarized plug-in module requirement may be deleted.

2.1.4.1 Type

[Unit ventilators shall be quiet-operating modular type, complete with heating elements, fans and drives, filters, baffles and division walls, dampers, control provisions, and enclosures with access panels.]

[Unit pressure components shall be rated for service at not less than 150

psi 1050 kilopascal at system working temperature.]

[Intercomponent wiring shall conform to NFPA 70. Components of unit assembly shall be UL listed and approved.]

[Heating, fan, and control modules shall have polarized, color-coded, plug-in connections.]

2.1.4.2 Heating Element

[Heating element shall be [the manufacturer's standard aluminum fin] [serpentine copper-tube type] and shall be drainable and ventable.]

[Cataloged capacity of the heating element shall be constant and permanent.]

[Tube material shall be seamless deoxidized copper.]

[Fins shall be mechanically connected to the tubes. Loose fins at operating temperatures will be regarded as causing a reduction in capacity, and the Contractor shall replace all such material at no additional cost to the Government. Elements with bent or damaged fins are not acceptable.]

[Expansion provisions and supports shall be such that element movement is strainfree and noiseless.]

[Face area of the coil shall be not less than specified drawing dimensions.]

2.1.4.3 Fan and Drive Assembly

Fan shall be centrifugal, forward-curved, double-width, double-inlet type, and shall be statically and dynamically balanced.

NOTE: Select, rewrite, or delete the following paragraph only after checking direct drive units.

[Fans shall be belt driven, mounted on a common shaft. Shaft shall be supported by independent, elastomer-mounted, self-aligning, antifriction or sleeve-type bearings with lifetime lubrication. Motor sheave shall be adjustable to provide not less than 20 percent speed variation either way from capacity point. Belt tension shall be adjustable.]

[Motor shall be manually controlled by two-position on/off switch.]

NOTE: Select the following paragraph for direct drive units in lieu of preceding paragraph.

[Motor shall be manually controlled by [three] [four]-position switch.]

NOTE: For very small units, only shaded-pole-type motors are available from some manufacturers.

Motors shall be elastomer vibration-isolation mounted, permanent split-capacitor type with adjustable rail mounting.

2.1.4.4 Filters

Filters shall be 1-inch 25 millimeter minimum thickness, replaceable, throwaway type conforming to ASTM F 1040.

Filters shall be installed in a bypass-proof frame to ensure filtering of all moving air before entry into the heating element and shall be removable without tools.

2.1.4.5 Dampers

Dampers shall be opposed-blade type constructed to resist salt air. Blades shall be galvanized steel with [mechanically attached] [secure sealing provisions] not dependent upon adhesives. Bearings shall be high-grade commercial quality flanged-type with extended race and corrosion-resistant steel balls and [plated races] [heat-treated carbon steel] construction with factory-applied grease conforming to MS DOD-G-24508, suitable for salt air exposure. Bearings shall be sleeve-type oil-impregnated bronze.

[Face and bypass damper shall be provided with external bypass duct if required by unit.]

[Mixing dampers shall be provided as an assembly within a mixing box. Dampers shall be capable of varying the mixed air in any proportion from 100 percent room air to 100 percent outside air.]

2.1.4.6 Enclosures

NOTE: Architectural and mechanical details not covered herein must be shown on the drawings or the following must be supplemented.

[Enclosure configuration shall be as per manufacturer's recommendations.]

[Enclosure shall be of not less than 16-gage 1.6 millimeter cold-rolled carbon steel of stretcher-leveled quality conforming to ASTM A 568/A 568M. Construction shall be smooth with blemish-free surfaces, without sharp edges, and with flush joints. Enclosure shall be formed and braced to ensure plane surfaces with no oilcan effect. Wrinkled metal and notched corner construction is not acceptable. Louvers shall be pencilproof venetian type. Louvers shall be constructed of metal and, in their normal position, shall sustain a distributed load of 200 pounds 890 newton, maximum. Enclosure shall provide space for all riser pipes and controls. Access doors shall have tamperproof latches.]

[Enclosure internal surfaces, exposed to condensation and to salt airstream, shall be specially protected with [heavy coatings] [noncorroding materials]. Flash chrome- and cadmium-plating is not acceptable.]

[Enclosure surface finish shall include manufacturer's standard phosphate pretreatment, prime coat, and baked enamel finish. Color shall be as selected by the Contracting Officer.]

2.1.4.7 Wall Sleeve

Wall sleeve shall be constructed of not less than 18-gage 1.3 millimeter

galvanized carbon steel, with commercial zinc weight conforming to ASTM A 653/A 653M. Finish shall consist of manufacturer's standard galvanized surface preparation and not less than [two finish coats of baked enamel] [one finish coat of high-build epoxy]. Color shall be as selected by the Contracting Officer.

2.1.4.8 Thermal and Acoustic Insulation

Insulation shall prevent heat loss, heat gain, condensation, and shall provide acoustic treatment of surfaces.

2.1.4.9 Control Cycle

NOTE: Select or delete the title and the following two paragraphs or rewrite and supplement by including the control cycle for this equipment to suit the project conditions.

[Sequence of operation shall be as per manufacturer's recommendation's.]

[Control components shall conform to requirements specified under Section 15902 CONTROL SYSTEMS.]

2.1.4.10 Fresh Air Intakes

Extruded-aluminum intake louvers with 16-gage 1.6 millimeter, 1/2-by 1/2-inch 13 by 13 millimeter mesh aluminum wire birdscreens shall be provided for all fresh air intakes. Extruded aluminum shall be subjected to caustic etch and 0.5 micrometer anodize treatment in accordance with AA DAF-45. Aluminum shall be protected from dissimilar metals and causticity of concrete or mortar by elastomeric seals. Intake shall be particularly suited to indicated building-construction penetration.

PART 3 EXECUTION

3.1 INSTALLATION

3.1.1 Equipment

Equipment shall be installed in accordance with manufacturer's recommendations.

3.1.2 Gas Piping

Gas piping shall be installed in compliance with ICC IFGC, NFPA 54 and Section 15195 NATURAL GAS SYSTEMS.

3.1.3 Combustion Air

Combustion Air shall be provided in compliance with ICC IMC.

3.1.4 Location

Heaters shall be installed in compliance with clearance and mounting height requirements of ICC IFGC and NFPA 70.

3.1.5 Venting

Heaters shall be vented in compliance with NFPA 54, ICC IMC and ICC IFGC.

3.2 FIELD QUALITY CONTROL

Operational tests shall be conducted per manufacturer's instructions.

-- End of Section --